

## ELEKTRO SHAK - SK - BK

Company	
Compiled by	
Date	

Schema 1	Schema 2										
(A) (B)		<u>(C</u>									
*Fz	1 +Fx 1 +stroke										
+M2		+Fy		ন	+MX +spe	eed celeration	3	1000			
+My		J. C.	My		M			3			
CM2 Frz	+44.0		+Mz		Щ	_		V	×	•	
+FX +MX +FY +FX	+Fx	_	↓ +Fz	2.	180			T	ا م		
+ stroke + stroke + speed + speed + occeleration + occeleration	+stroke +speed +accelera	tion		+Fy +	My +Mz	+Fz					
					$\forall$						
Axis position	□ A □ C										
	□D										
	□ B  Duty Cycle										
Phase nr.	1	2	3	4	5	6	7	8	9	10	
Stroke in X (mm) +/-: according directions convention, see scheme 1											
Time (s)											
Mass to displace (kg) (i.e. gripper + part masses to move)											
EXTERNAL FORCE APPLICATION POSITION (MM) + or -: according directions convention, see scheme 2											
Xg											
Yg											
Zg	TDACT\		Possible								
EXTERNAL FORCE (N) (I.E. CYLINDER/SPRING FORCE TO CON Fx	TRAST) +/	-: according	directions co	invention, se	e scheme 1						
Fy											
Fz											
CENTER OF GRAVITY MASS TO DISPLACE POSITION (MM) + or	- : according c	directions con	vention, see	scheme 2							
Lx											
Ly											
Lz											
Usefull stroke requested (mm)											
Dimension limits, if any											
Axis must work "in position" mode (i.e. reaching a defined position, reacting against external forces), or "in torque" mode (i.e. pushing with controlled force against external obstacles in position not defined)?											
IT'S REQUIRED A FEED-BACK CHECK OF:											
Force (N) (brushless motor)											
Position (mm) (stepping with encoder or brushless)											
Worked hours per day (h/d)											
ENVIRONMENTAL CONDITIONS											
Ambient temperature (°C)  Use conditions presence of dust, chips, etc.											
"In-Line" or "Geared" motor? (where applicable)											
Motor mounting position (where applicable)											
Need for carriage braked with motor off											
Motor and driver other than standard Metal Work											
ACCESSORIES											
cables tray chain											
cables length											
Main voltages availables											
The control will be made with:	<ul> <li>□ PLC with step-dir board and "Line Driver" signals</li> <li>□ PLC with step-dir board and "Open Collector" signals</li> <li>□ PLC with axis board for brushless</li> <li>□ There isn't a PLC</li> </ul>										
Short description of the application and notes:											